

Docket No.: 960/212

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

APPLICANTS : Hirofumi MICHIOKA, et al.  
SERIAL NO. : (Natl. Phase of PCT/JP2005/000441)  
FILED : (Herewith)  
FOR : CYLINDER LINER FOR INSERT CASTING AND  
METHOD FOR MANUFACTURING THEREOF  
GROUP ART UNIT : To be assigned  
EXAMINER : To be assigned

**Mail Stop Patent Application**  
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**PRELIMINARY AMENDMENT**

S I R:

Prior to examination of the above-identified national phase application, please enter the following amendments.

Please enter the amendments reflected on the enclosed Substitute Specification and marked-up copy thereof.

Amendments to the claims begin on page 2. Remarks begin on page 4.